

## FEATURES

- Compact / Light weight ※ The smallest and lightest series
- Aerodynamic bearings
- High static pressures
- Low vibration
- Long life due to aerodynamic bearings without heat dependence
- Resin in full compliance with FDA standards



## STANDARD SPECIFICATIONS

- Unless otherwise specified, the environmental conditions are 23°C±5°C, Normal humidity, and atmospheric pressure range 90 to 106kPa.

| No. | Item                       | Part number | TF029B-1000-F                                      | Remarks   |
|-----|----------------------------|-------------|--|---|
| 1   | Rated Voltage              |             | DC 12~27 V   |   |
| 2   | Direction of Rotation      |             | CCW<br>(Counter-Clockwise)                         | Looking down from the air inlet.                                    |
| 3   | Kind of Gas                |             | Air  | Noncorrosive gas  |
| 4   | Configuration              |             | Motor with Centrifugal Blade                       | Without driving circuit   |
| 5   | Type of Motor              |             | DC Brushless Motor                                 |   |
| 6   | Number of Poles            |             | 4 Poles (2 pole pairs)                             |   |
| 7   | Drive System               |             | 3 Phase, Bipolar                                   |   |
| 8   | Bearings                   |             | Aerodynamic Bearings                               |   |
| 9   | Impeller                   |             | Centrifugal Turbo Blade                            |   |
| 10  | Mounting Direction         |             | Shaft vertical to ground, air inlet facing upwards | No vibration, shock, or gyration is to be applied during operation. |
| 11  | Rated Rotation Speed       |             | 36,000 r/min<br>(Reference value)                  | at 2.0kPa, 100L/min   |
| 12  | Maximum Input Coil Current |             | 2.0 A rms max.                                     |   |
| 13  | Rated Power Supply Current |             | 0.62 A max.  | at 2.0kPa, 100L/min, at 24V   |
| 14  | Rated Power Consumption    |             | 14.9 W max.  |   |
| 15  | Rated Air Flow             |             | 100 L/min<br>(at 2.0kPa)                           | at 2.0 kPa  |
| 16  | Minimum Air Flow           |             | 10 L/min   |   |

# TF029B

## MICRO BLOWERS

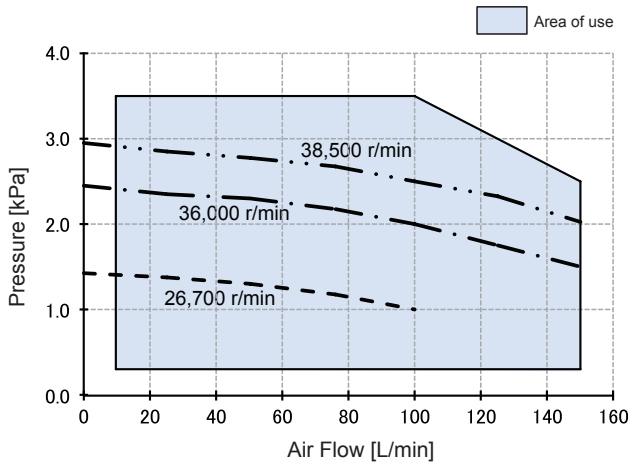
| No.       | Item                            | Part number   | TF029B-1000-F   | Remarks   |
|-----------|---------------------------------|---|---|---|
| 17        | Rated Pressure                  |   | 2.0 kPa   | at 100 L/min  |
| 18        | Maximum Pressure                |   | 3.5 kPa   | absolute maximum pressure. at 24VDC   |
| 19        | Torque Constant                 |   | 0.0014~0.0020 N·m/A<br>(Reference value)  |   |
| 20        | Min. Rotation Speed             |   | 10,000 r/min  |   |
| 21        | Maximum Rotation Speed          |   | 50,000 r/min  | Within the "Area of use"  |
| 22        | Acoustic Audible Noise          |   | 65.0 dB(A)max.  | at 2.0kPa, at 100L/min<br>measured at 1m from air inlet<br>Include background noise 15dB(A) |
| 23        | Coil Resistance                 |   | 0.37~0.49Ω<br>(Reference value)   | at 20°C (Between 2 phase)   |
| 24        | Coil Inductance                 |   | 22~29 μH<br>(Reference value)   | at 20°C, 10kHz (Between 2 phase)  |
| 25        | Insulation Class                |   | Class E   | JIS C 4003  |
| 26        | Insulation Resistance           |   | 1MΩ min.<br>DC500V (between terminal pins and shaft holder)                                 | JIS C 4003  |
| 27        | Dielectric Strength             |   | Leak current to be less than 1mA.(AC600V for 1sec. between terminal pins and shaft holder.) | JIS C 4003  |
| 28        | Weight                          |   | 55 g<br>(reference value)   |   |
| 29        | Rotor Inertia                   |   | 10 g·cm <sup>2</sup><br>(reference value)   |   |
| 30        | Axial Loading                   |   | 3N max.   | maximum axial force applying to the intake (upper housing)                                  |
| 31        | Operating Temperature Range     |   | 0~50 °C   |   |
| 32        | Operating Humidity Range        |   | 10~95%RH  | No condensation   |
| 33        | Storage Temperature Range       |   | -20~60 °C   |   |
| 34        | Storage Humidity Range          |   | 10~95%RH  | No condensation   |
| 35        | Resistance to Vibration         | The Blower shall satisfy Specification No.11~27 after the following test. |   | Non-operating   |
|           |                                 | Kind of Vibration   | frequency veering   |   |
|           |                                 | Frequency Range   | 10~22Hz<br>amplitude 1mm  |   |
|           |                                 |   | 22~50Hz<br>19.6m/s <sup>2</sup> (2G) (acceleration)   |   |
|           |                                 | Sweep   | to-and-fro, approx. 5min.   |   |
| Test Time | X, Y, Z directions, 60min. each |   |   |   |
| 36        | Resistance to Shock             | The Blower shall satisfy Specification No.11~27 after the following test. |   | Non-operating   |
|           |                                 | Acceleration  | 294m/s <sup>2</sup> (30G)   |   |
|           |                                 | Pulse Width   | 6ms   |   |
|           |                                 | Shock Waven   | emi-sinusoidal wave   |   |
|           |                                 | Number of Shock   | X, Y, Z, directions, once per each direction  |   |

# TF029B

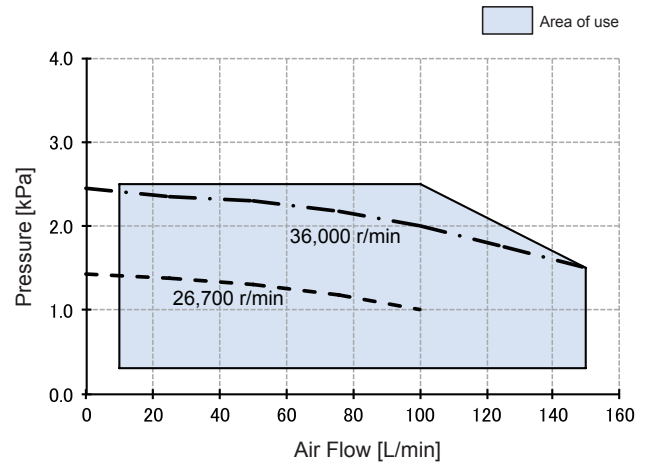
## MICRO BLOWERS

### P-Q CURVE CHARACTERISTICS

#### ● Operating Range at DC 24V (1atm)



#### ● Operating Range at DC 12V (1atm)



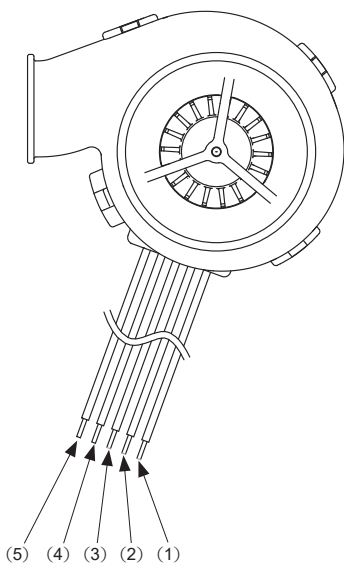
※ Conditions: Ambient temperature  $23\pm 5^{\circ}\text{C}$ , normal humidity, atmospheric pressure ( $100\pm 2\text{kPa}$ ).  
The graphs above is provided for reference only. Values are not guaranteed.

※ Make sure the thermistor temperature does not exceed  $80^{\circ}\text{C}$  during blower operation. (Thermistor resistance value  $R(80\text{ deg C})=1.177\text{k}\Omega$ ).

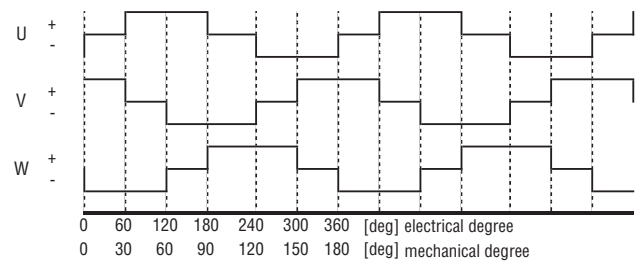
### INTERFACE

| Pin No. | Symbol | Wire Color | Signal               |
|---------|--------|------------|----------------------|
| 1       | U      | Brown      | Motor Coil (U)       |
| 2       | V      | Red        | Motor Coil (V)       |
| 3       | W      | Orange     | Motor Coil (W)       |
| 4       | TH(-)  | Yellow     | Thermistor Output(-) |
| 5       | TH(+)  | Green      | Thermistor Output(+) |

※Parts used for thermistor output:  
Manufacture TDK Corp. Part No. NTCG164BH103JT



### ● TIMING CHART

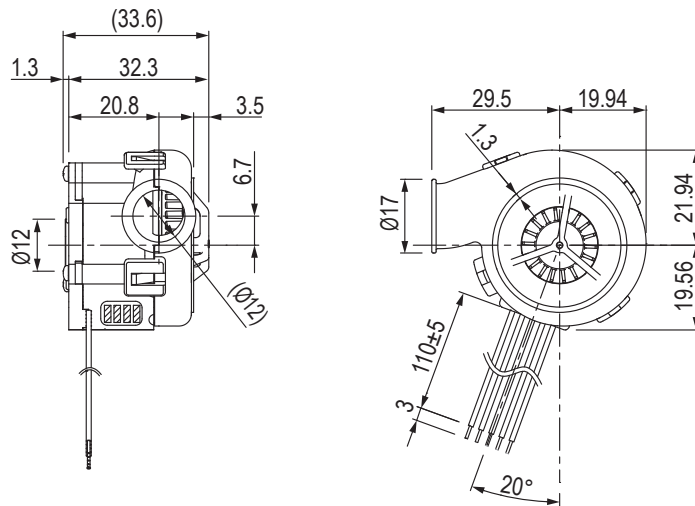


# TF029B

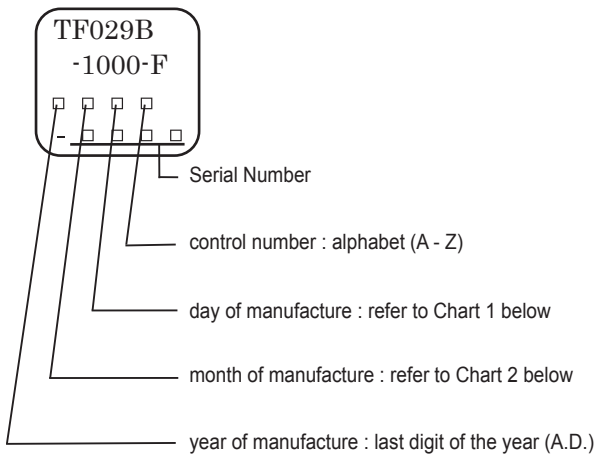
## MICRO BLOWERS

### OUTLINE DIMENSIONS

Unless otherwise specified, tolerance :  $\pm 0.5$ (Unit: mm)



### MARKING



【Chart 1】

|      |   |   |   |   |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    |    |
|------|---|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|
| Day  | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 |
| Code | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A  | B  | C  | D  | E  | F  | G  | H  | J  | K  | L  |

|      |    |    |    |    |    |    |    |    |    |    |    |
|------|----|----|----|----|----|----|----|----|----|----|----|
| Day  | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 |
| Code | M  | N  | P  | Q  | R  | T  | U  | V  | W  | X  | Y  |

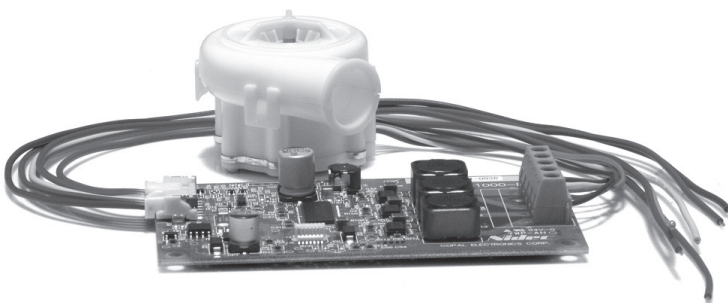
【Chart 2】

|       |   |   |   |   |   |   |   |   |   |    |    |    |
|-------|---|---|---|---|---|---|---|---|---|----|----|----|
| Month | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| Code  | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | O  | N  | D  |

### Micro Blower Kit with driver

For the series, Kits with driver and wire harness for the blower available. They will help customers shorten their evaluation and product development times.

#### ● Kit Part Number : TF029B-1000-P



| List of the kit |   |
|-----------------|---|
| 1               | Micro Blower<br>(TF029B-1000-F)               |
| 2               | Driver<br>(for TF029B)                        |
| 3               | Wire Harness<br>(for Driver-Power connection) |

The Drivers are sold separately as an optional item.