## Hyper-miniature Slide Switches

## RoHS Compliant

## Features

1. High Contact Reliability

Twin-contact clip mechanism for high contact reliability.
2. Gold-plated contacts suitable for low current applications
3. For PC board mounting
4. Improved operability

The independent detent structure provides a light operating touch.

Part Numbering


## SPDT

PC


|  | Switching function | Viewed from part No. marking side |  |
| :---: | :---: | :---: | :---: |
|  |  |  |  |
| Part No. |  |  |  |
| AS1D-2M-10-Z | ON | - | ON |
| AS1E-2M-10-Z | ON | OFF | ON |
|  | $2-1$ | - | $2-3$ |

## DPDT

Distance between two terminal rows : 2.54 mm


|  | Switching function | Viewed from part No. marking side |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
| Part No. |  |  |  |  |
|  | ON | - | ON |  |
| Connecting terminals | $2-1$ | - | $2-3$ |  |
|  | $5-4$ | - | $5-6$ |  |



| SPDT |
| :--- |
| ※Mounting height $: 3.1 \mathrm{~mm}$ |
| O.2R/A |



SPDT

0.3R/A
※Mounting height : 3.1 mm



DPDT

$0.3 R / A$

## ※Mounting height : 3.1 mm

$$
\text { DPDT } \quad \text { Mounting height : } 5.15 \mathrm{~mm}
$$


0.3R/A



| Switching function | Nimbus Sans |  |  |
| :--- | :---: | :---: | :---: |
|  |  | - |  |
|  | ON | - | ON |
| Connecting terminals | $2-1$ <br> $5-4$ | - | $2-3$ <br> $5-6$ |

Optional Accessories
《Sold separately》

| Standard (M) |  |
| :--- | :--- |
|  |  |



| Part Name | Bracket |
| :---: | :---: |
| Part No. | $\mathbf{1 4 0 0 0 0 6 4 0 3 2 4}$ |
| Dimensions |  |

## $\square$ PC Hole Layouts

Series

## Handling Precautions

## 1.Soldering Specifications

(1)Manual Soldering

Device : Soldering iron
$380^{\circ} \mathrm{C}$, Max.; 3 seconds, Max.
(2)Auto Soldering

Device: Jet wave type or dip type
$275^{\circ} \mathrm{C}$, Max.; 6 seconds, Max.

- Pre-heating should be done at temperatures ranging from $80^{\circ} \mathrm{C}$ to $120^{\circ} \mathrm{C}$ and within 120 sec .



## 2. Flux Cleaning

(1)Solvent : Fluorine or Alcohol type.
(2)Cleaning after soldering should be done after the terminal temperature falls to $90^{\circ} \mathrm{C}$ or below, or after leaving the switch for five minutes or longer at room temperature.
AS series are not process sealed and are not washable. If the PC board is to be cleaned, clean the soldering surface of substrate with a brush so that the switch is not exposed to the cleaning solution.
(3)Do not use ultrasonic cleaning system.

## 3. Mounting of Switch

(1)Use the PC boards of $\phi 1$ holes.
(2)Do not bend the terminals before mounting the switch on the PC board.
(3)After mounting the switch, do not place the device in such a way that the device weight will be applied on the knob, etc. of the switch.
(4)Do not apply load exceeding 12.7 N ( 1.3 kgf ) to the knob. Use a bracket (optional accessory) if the load is expected to exceed 12.7 N ( 1.3 kgf ). The strength of the knob will be reinforced to 29.4 N (3 kgf) max.

## Packaging Specifications

Shorting (Make-Before-Break)
A switch which momentarily connects both circuits when the actuator is moved from Point $A$ to $B$ in the below figure.

All switches which are not marked as "Shorting" are "Non-shorting" (Break-Before-Make).


Shorting

## Non-shorting

〔Fig.1〕

