For better use of our Catalog

(For specifications)

Specifications in this product catalog are subject to change without prior notice.

Detailed specifications are omitted for some of the products due to limited space.

Please inquire and ask for individual specification sheets when ordering.

(Information)

Our product catalog consists of two volumes.

This catalog, the first volume, carries product information on switches, trimmers, attenuators, circuit protectors,

Please see the second volume for other products such as sensors and motors.

The switches described in this catalog include

DIP switches and Operating switches.

Concerning Operating switches such as order to

be made products and standard products, there is a common annotation related to switches at last half catalog. Please refer it.

For other products, in each product catalog $\$ logo or a description to point out order to be made products on each item at the catalog.

If there is no indication, it is a standard products.

Note prior to placing order

Please do not use our products under conditions or environments not described in this catalog. Even under the conditions or environments described in this catalog, if you want to use our products for applications requiring high reliability (These include, but are not limited to, nuclear power control equipment, railroad equipment, aviation equipment, vehicle equipment, combustion equipment, medical equipment, entertainment equipment, and disaster prevention equipment), be sure to contact our point of contact beforehand.

The details of warranty shall be as per the descriptions in this document and we shall not be liable for any damage on you resulting from the use of any equipment or device (including control systems) which is not in accordance with this document (hereinafter referred to as "use in

violation"). In the case where you resell our products, we shall not be liable for any damage on a third party resulting from use in violation by the third party, and even if we make payment to the third party in connection with such use in violation regardless of the name by which such payment may be called, we may demand the whole amount thereof from you.

(Warranty Period)

The warranty period is one year from the date of delivery. The warranty is only applicable to the product itself, not applic a ble to con sumable products such as batteries and etc.

(Warranty Coverage)

If any malfunctions should occur due to our fault, NIDEC COMPONENTS warrants any part of our product within one year from the date of delivery by repair or replacement at free of charge. However, warranty is not applicable if the causes of defect should result from the following con ditions:

- Failure or damages caused by inappropriate use, inappropriate conditions, and inappropriate handling.
- Failure or dam ages caused by inappropriate modifications, adjustment, or repair.
- Failure or damage caused by technically and Scientifically unpredictable factors.
- Failure or damage caused by natural disaster, fire or unavoid able factors.

OUTLINEDIP SWITCHES

The DIP switch is generally defined as "Dual In-line Package Switch".

Since we marketed our first Dip Rotary Code Switch S-1000 in 1978, we have been expanding the range of DIP switch series.

Mounted on the printed circuit board incorporated in information processing equipment, data communications equipment and control equipment, etc., DIP switches are mainly used as a means of setting such as for programs and circuits as well as circuit switching. Based on our special expertise in contact technology and sealing technology, we are manufacturing reliable switches that can satisfy the needs for digitalizing, upgrading and down-sizing of equipment.

Our DIP switches are classified as follows:

DIP Slide Switch

CHS series is a half-pitched thin type SMD slide switch conforming to EIAJ SOP Configuration Standard.

Full-pitched slide switch CFS series has been newly added, moreover, 1 mm-pitched CVS series, piano switch CHP series and CFP series have also added, meeting various needs.

• DIP Rotary Code Switch

This switch is designed to rotate the rotor so that a code signal is output by making a binary connection between common terminal and each of terminals 1, 2, 4, 8, directly.

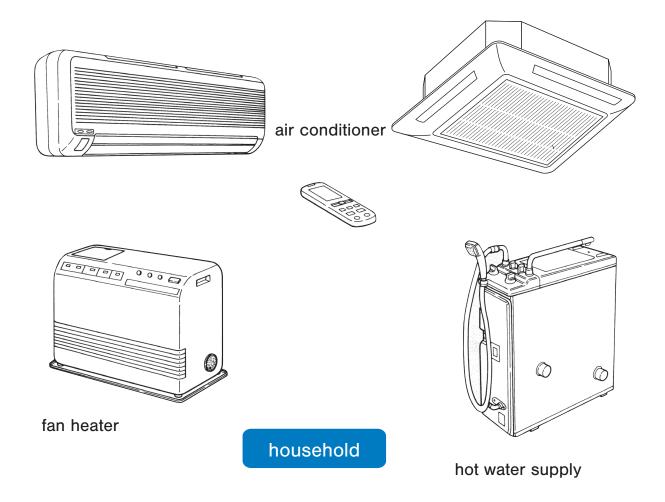
A decimal or hexadecimal step of real code and complementary code are provided as circuit configurations.

Three switch types are available according to configurations; knobbed type, top setting type and side setting type.

In addition, this switch is classified into a board insertion type and an SMD type according to the mounting method.

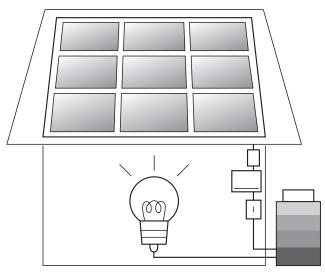
APPLICATIONS

SWITCHES

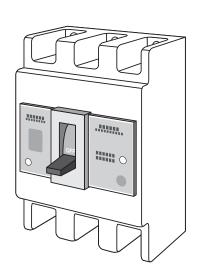




photovoltaic power generation

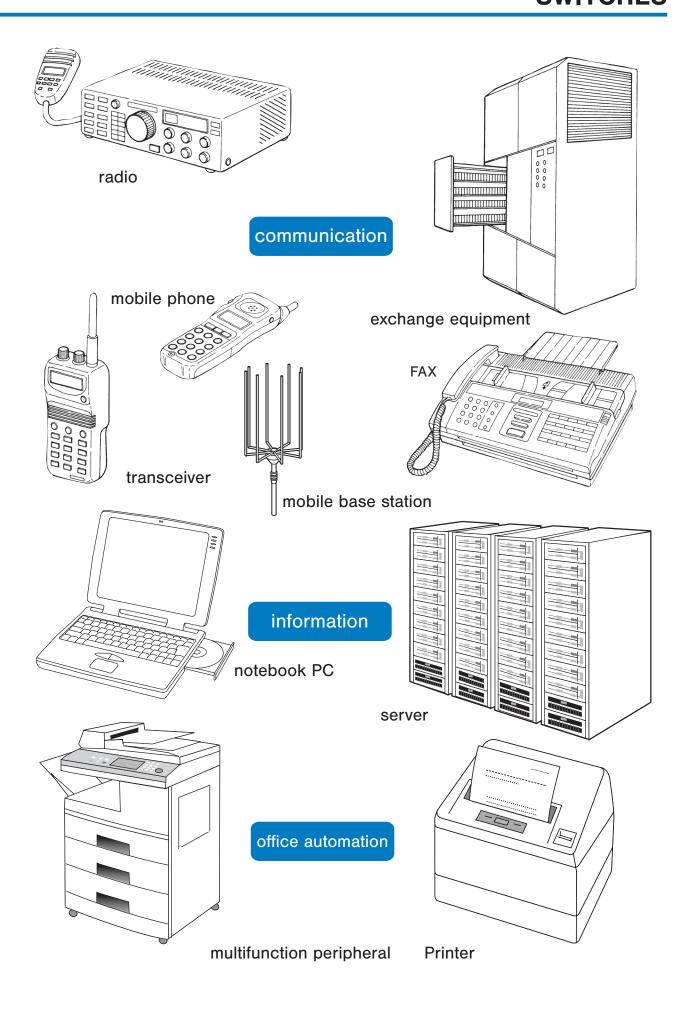


power conditioner storage battery



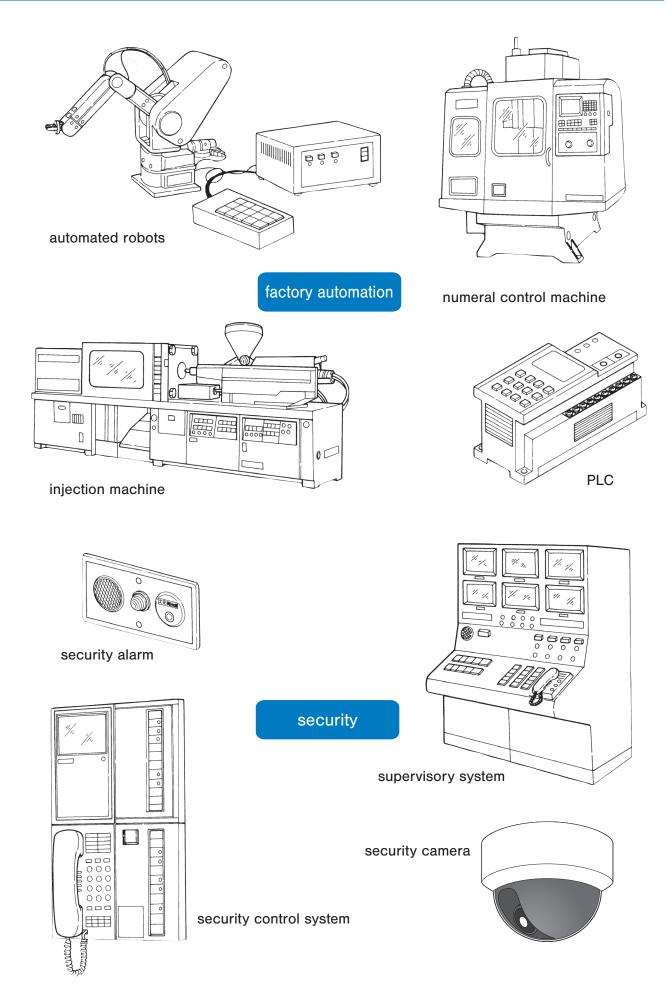
earth leakage breaker

APPLICATIONS SWITCHES



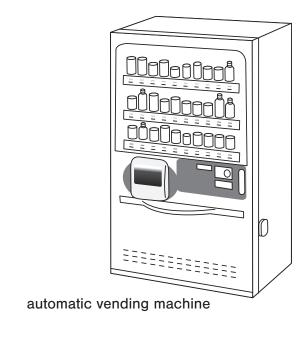
APPLICATIONS

SWITCHES

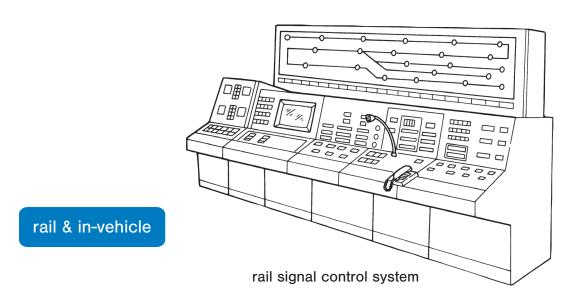


APPLICATIONS SWITCHES





conveying & service





car navigation system

APPLICATIONS

SWITCHES

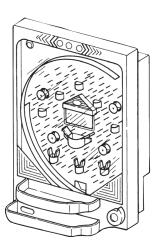


arcade game

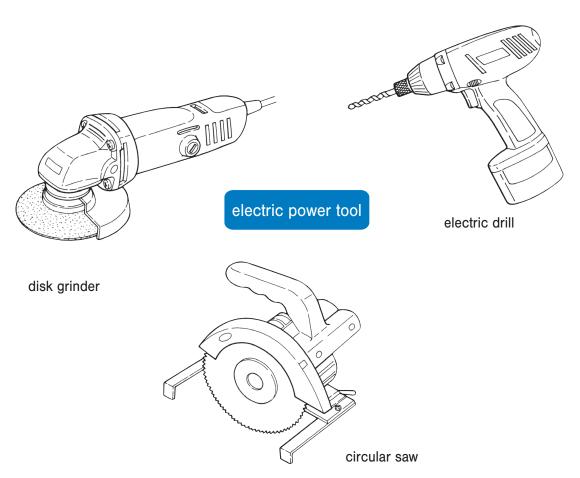
amusement



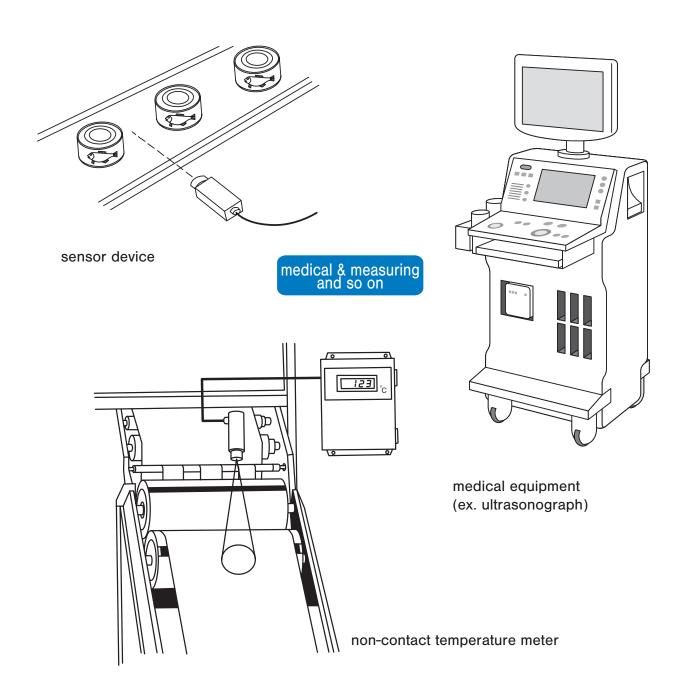
slot machine

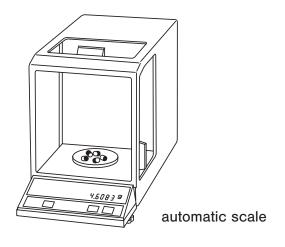


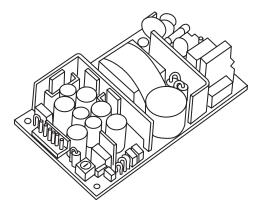
pachinko



APPLICATIONS SWITCHES









In addition to the DIP switches in this chapter, the following notes on the page 155 contain common notes applied to some of the pushbutton switches (detect switches), slide switches, and rotary switches described later.

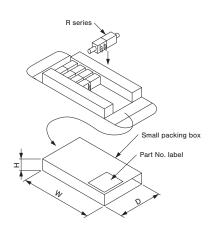
BULK PACKAGING SPECIFICATIONS IN PLASTIC BAGS & BOXES

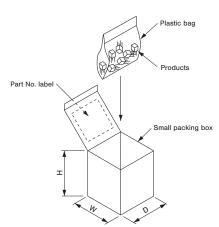
		Small packing box		
Part number	Maximum Q'ty/pack	Maximum Q'ty/small Packing box	※ 1 Dimensions W×H×D (mm)	Gross weight (g)
CJS-1200A, B	100	500	60 × 70 × 60	41
CJS-1201A, B	100	500	60 × 70 × 60	46
CAS-120A, B				41
CAS-220A, B	100	500	60 × 70 × 60	60
CAS-D20A, B				00
CVS-04B	100	500	60 × 70 × 60	50
CVS-08B	100	300	00 ~ 70 ~ 00	80
CVS-01B,C				
CVS-02B,C	100	500	60 × 70 × 60	30
CVS-03B,C				
CHS-01A, B				25
CHS-02A, B				30
CHS-04A, B	50	200	60 × 70 × 60	39
CHS-06A, B				49
CHS-08A, B				60
CHS-10A, B				70
CES-0202C				34
CES-0402C	10	20	60 × 70 × 60	46
CES-0602C	'			58
CES-0802C				70
CMS-2202A, B, C	ļ			47
CMS-2302A, B, C				51
CMS-2402A, B, C				57
CMS-2212A, B, C				49
CMS-2312A, B, C	50	100	60 × 70 × 60	55
CMS-2412A, B, C				61
CMS-2214A, B, C				49
CMS-2314A, B, C	ļ			55
CMS-2414A, B, C				61
CMS-4202A, B, C	25	50	60 × 70 × 60	47
CMS-4216A, B, C			00 .0 00	49
CRFS-2202	25	50	60 × 70 × 60	72
CRFS-2302				96
S-4000A, B	50	200	60 × 70 × 60	39
SA-70□0A, B, C				83
SA-71□0A, B, C		200		87
SA-72□0A, B, C	50		60 × 70 × 60	83
SA-70□1A, B, C				84
SA-71□1A, B, C		100		86
SA-72□1A, B, C				84
S-7000EA, EB, EC	50	200	60 × 70 × 60	71
S-70 1EA, EB, EC		100		145
CS-32-12EZA, EZB	100	500	60 × 70 × 60	40
CS-32-12EZG, EZH	<u> </u>	<u> </u>		
CS-4-12YA, YB, YC CS-4-12XA, XB, XC				
CS-4-13NA, NB	50	500	60 × 70 × 60	65
CS-4-14NA, NB	55	300	00 / 0 00	00
CS-4-22YA, YB				
CL-SB-12□-0□		İ		45
CL-SB-12□-1□	1			46
CL-SB-13□-0□	1			51
CL-SB-13□-1□				52
CL-SB-22□-0□	50	100	60 × 70 × 60	46
CL-SB-22□-1□				47
CL-SB-23□-0□				52
CL-SB-23□-1□				53
CL-SA-12	50	100	60 × 70 × 60	39

		Sm	nall packing box	
Part number	Maximum Q'ty/pack	Maximum Q'ty/small Packing box	※ 1 Dimensions W×H×D (mm)	Gross weight (g)
S-10□0A, S-20□0A				57
S-11□0A, S-21□0A]			62
S-12□0A, 22□0B	25	50	60 × 70 × 60	66
S-10□1A, S-20□1A	25	50	00 ^ 70 ^ 60	70
S-11□1A, S-21□1A]			75
S-12□1A, 22□1B				79
SC-10□0, SC-20□0				47
SC-11□0, SC-21□0				52
SC-12□0, SC-22□0]			47
SC-10□1, SC-20□1	0.5	50	60 × 70 × 60	53
SC-11□1, SC-21□1	25	50	00 × 70 × 60	58
SC-12□1, SC-22□1]			53
SC-10□0B, SC-20□0B	1			47
SC-12□0B, SC-22□0B	1			47
SD-10□0, SD-20□0				48
SD-11□0, SD-21□0	1	50		53
SD-12□0, SD-22□0]			48
SD-10□1, SD-20□1] 05		00 4 70 4 00	63
SD-11□1, SD-21□1	25	50	60 × 70 × 60	68
SD-12□1, SD-22□1]			63
SD-10□0B, SD-20□0B				48
SD-12□0B, SD-22□0B				48
CHP-02□A, 02□B			60 × 70 × 60	31
CHP-04□A, 04□B	50	100		41
CHP-08□A, 08□B				58
SA-50□0E		50	60 × 70 × 60	89
SA-51□0E	25			94
SA-50□1E] 23	25		64
SA-51□1E		25		66
S-80□0			60 × 70 × 60	44
S-81□0	50	100		51
S-80□1	30	100	00 70 00	48
S-81□1				56
SS-10-15SPE, 16NPE				57
SS-10-16SP-AE, 23NPE	25	50	60 × 70 × 60	
SS-10-15SP-LE, 16NP-LE				62
SS-10-16SP-L-AE, 23NP-LE				
RS1, RG1, RD1		20		190
RS2, RG2		10	166 × 20 × 78	170
RS3, RG3				220

 \divideontimes 1 Tolerance : \pm 2

PACKAGING DIP SWITCHES



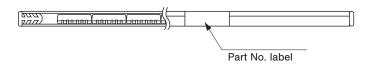


Part No. label

Туре		
Spec		
Quantity		
LOT No		
Date code		. 2D barcode
MADEI	N XXX	ZD barcode
] (RoHS)	
NIDEC	COMPONENTS	

■マガジンの包装仕様 PACKAGING SPECIFICATIONS FOR MAGAZINE TYPE

	Sti	tick packaging		Magazine box	
Part number	Q'ty/Stick	# 1 Dimensions W × H × D (mm)	Maximum Q'ty/Box	(g) Gross weight	
CHS-04MA, MB	70				
CHS-06MA, MB	50	504 × 3.9 × 10.4		17	
CHS-08MA, MB	40			17	
CHS-10MA, MB	30				
CFS-010□MA, MB, MC	118		4720	1440	
CFS-020□MA, MB, MC	72		2880	1440	
CFS-030□MA, MB, MC	52		2080	1400	
CFS-040□MA, MB, MC	40		1600	1400	
CFS-050□MA, MB, MC	32	F04 × 11 × 10	1280	1400	
CFS-060□MA, MB, MC	28	504 × 11 × 13	1120	1440	
CFS-070□MA, MB, MC	24		960	1400	
CFS-080□MA, MB, MC	20		800	1400	
CFS-090□MA, MB, MC	18		720	1400	
CFS-100□MA, MB, MC	16		640	1360	
CFP-02ⅢMB, MC	62	504 × 13.5 × 14.8	1674	1593	
CFP-03□MB, MC	46		1242	1539	
CFP-04□MB, MC	36		972	1512	
CFP-05⊞MB, MC	30		810	1512	
CFP-06⊞MB, MC	26		702	1512	
CFP-08⊞MB, MC	20		540	1512	
CFP-10□MB, MC	16		432	1512	
CES-0202MC	60		1920	2496	
CES-0402MC	36		1152	2496	
CES-0602MC	26	504 × 17.2 × 12	832	2496	
CES-0802MC	20		640	2496	
CSS-121□MC	53		4240	1040	
CSS-131□MC	38	504 × 6.6 × 5.8	3040	1120	
CSS-130□MC	38	504 × 9.7 × 3.7	3800	1600	
CYP-02□MB		500 × 7.5 × 13	4200	1920	
CYP-02□MC	70	500 × 11.5 × 13	2800	1520	
CYP-04⊞MB		500 × 7.5 × 13	2400	1980	
CYP-04⊞MC	40	500 × 11.5 × 13	1600	1560	
CYP-06⊞MB		500 × 7.5 × 13	1680	1980	
CYP-06⊞MC	28	500 × 11.5 × 13	1120	1500	
CYP-08⊞MB		500 × 7.5 × 13	1200	1920	
CYP-08⊞MC	20	500 × 11.5 × 13	800	1520	
CYP-10□MB		500 × 7.5 × 13	960	1860	
CYP-10⊞MC	16	500 × 11.5 × 13	640	1480	
SH-70□0MA,MB,MC	50				
CS-7-14MB	50	390 × 17.2 × 13.4	1200	1088	

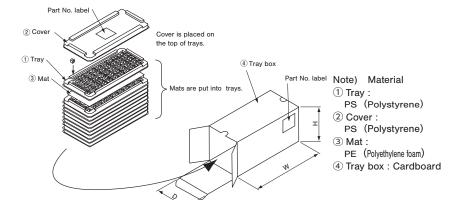


PACKAGING SPECIFICATIONS FOR TRAY TYPE

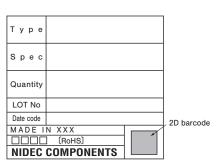
			Tray box	
Part number	Q'ty/tray	Maximum Q'ty/tray box	<pre>% 1 Dimensions W × H × D (mm)</pre>	Gross weight (g)
CMS-2202WC				528
CMS-2302WC				553
CMS-2402WC				578
CMS-2212WC				538
CMS-2312WC				568
CMS-2412WC	50	500	305 × 148 × 140	598
CMS-2214WC				538
CMS-2314WC				568
CMS-2414WC				598
CMS-4202WC	1			728
CMS-4216WC				748
S-70□0EWC	50	500	305 × 148 × 140	468
S-70□1EWC		500	303 ^ 146 ^ 140	638
S-10□0W, S-20□0W			305 × 148 × 140	763
S-11□0W, S-21□0W		500		813
S-12□0W, S-22□0W	50			893
S-10□1AW, S-20□1AW	30			943
S-11□1AW, S-21□1AW				838
S-12□1AW, S-22□1AW				968
SC-10□0W, SC-20□0W			305 × 148 × 140	643
SC-11□0W, SC-21□0W				693
SC-12□0W, SC-22□0W				643
SC-10□1W, SC-20□1W	50	500		708
SC-11□1W, SC-21□1W	50	300		758
SC-12□1W, SC-22□1W				708
SC-10□0WB, SC-20□0WB				643
SC-12□0WB, SC-22□0WB				643
CRFS-2202W				1028
CRFS-2302W	50	500	305 × 148 × 140	1278
CRFS-2204W	30	300		1078
CRFS-2304W				1328

			Tray box	
Part number	Q'ty/tray	Maximum Q'ty/tray box	<pre>% 1 Dimensions W × H × D (mm)</pre>	Gross weight (g)
SD-10□0W, SD-20□0W				653
SD-11□0W, SD-21□0W				703
SD-12□0W, SD-22□0W				653
SD-10□1W, SD-20□1W	50	500	305 × 148 × 140	718
SD-11□1W, SD-21□1W	30	500	300 ^ 140 ^ 140	768
SD-12□1W, SD-22□1W				718
SD-10□0WB, SD-20□0WB				653
SD-12□0WB, SD-22□0WB				653
SA-50□0□□EW				1078
SA-51□0□□EW	50	500	305 × 148 × 140	1128
SA-50□1□□EW	30			1328
SA-51□1□□EW				1368
S-80□0W			305 × 148 × 140	463
S-81□0W	50	500		498
S-80□1W	50	300	303 ^ 140 ^ 140	493
S-81□1W				528
SS-10-15SPEW, 16NPEW			305 × 148 × 140	748
SS-10-16SP-AEW, 23NPEW	50	500		748
SS-10-15SP-LEW, 16NP-LEW	30	300	303 ^ 140 ^ 140	798
SS-10-16SP-L-AEW, 23NP-LEW				798

% 1 Tolerance \pm 3



Part No. label



PACKAGING DIP SWITCHES

■PACKAGING SPECIFICATIONS FOR TAPING TYPE (PLASTIC REEL)

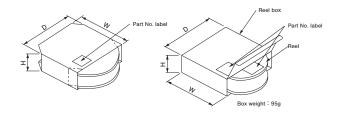
		Reel box		
Part number	Q'ty/reel	Maximum Q'ty/reel box	%1 Dimensions W × H × D (mm)	Gross weight (g)
CJS-1200A, B (522)/2 Reel	1000	2000	260× 48× 260	617
CJS-1201A, B (542)/2 Reel	1000	2000	200^ 48^ 200	637
CAS-120TA, TB				617
CAS-220TA, TB	1000	2000	260× 48× 260	669
CAS-D20TA, TB				700
CVS-01TB CVS-02TB	2000	4000	260× 48× 260	708 719
CVS-021B CVS-03TB	1000	4000	260× 48× 260	809
CVS-04TB				808
CVS-08TB	2000	4000	260× 48× 260	1035
CVS-01TB-1				224
CVS-02TB-1				237
CVS-03TB-1	500	1000	185× 46× 188	251
CVS-04TB-1				264
CVS-08TB-1	1000	0000		334
CHS-01TA, TB CHS-02TA, TB	1000	2000		617 585
CHS-02TA, TB			260× 48× 260	633
CHS-06TA, TB	500	1000		681
CHS-08TA, TB	1		260× 63× 260	843
CHS-10TA, TB			200 ~ 03 ^ 200	888
CHP-02				647
CHP-04 □ TA, TB	500	1000	260× 48× 260	735
CHP-08 ☐ TA, TB				979
CMS-2202TA, TB				866
CMS-2302TA, TB				911 956
CMS-2402TA, TB CMS-2212TA, TB	1			932
CMS-2312TA, TB	900	900	335× 33× 335	986
CMS-2412TA, TB	1			1040
CMS-2214TA, TB	1			932
CMS-2314TA, TB]			986
CMS-2414TA, TB				1040
CMS-4202TA, TB	500	500	335× 41× 335	905
CMS-4216TA, TB			00504005	1005
CUS-12TB	2500	2500	335× 24× 335	780 880
CUS-13TB CUS-14TB	2300	2300	335× 33× 335	1010
CUS-22TB	1400	1400	335× 24× 335	660
CSS-1210TB			335× 24× 335	760
CSS-1310TB	1900	1900	335× 33× 335	900
S-4010TA, TB	500	500	260× 24× 260	331
SA-70 □ 0TA, TB			260× 24× 260	519
SA-71 OTA, TB			335× 24× 335	610
SA-72 OTA, TB			260× 24× 260	519
SA-70 □ 1TA, TB SA-71 □ 1TA, TB			335 × 04 × 005	785 815
SA-71 11A, 1B SA-72 1TA, TB			335× 24× 335	785
SA-70 2TB	500	500		683
SA-71 2TB				695
SA-72□2TB]		225 × 22 × 225	683
SA-70□3TB			335× 33× 335	683
SA-71 □ 3TB				695
SA-72□3TB				683
CL-DA-1CB4-A2	1000	1000	260× 24× 260	490
CL-DA-1BB4-A2				500
CL-DB CL-SB-12A-0 ☐ T,12B	1000	1000	260× 24× 260	454 648
CL-SB-12A-0 1,12B				648
CL-SB-13A-0 T,13B				672
CL-SB-13A-1 ☐ T,13B	F00	500	225 × 22 × 225	677
CL-SB-22A-0 ☐ T,22B	500	500	335× 33× 335	651
CL-SB-22A-1 ☐ T,22B				655
CL-SB-23A-0 □ T,23B				680
CL-SB-23A-1 ☐ T,23B				686

		Reel box		
Part number	Q'ty/reel	Maximum Q'ty/reel box	※1 Dimensions W×H×D (mm)	Gross weight (g)
S-70 □ 0ETA, ETB	500	500	260× 24× 260	512
S-70 ☐ 1ETA, ETB			335× 24× 335	763
SH-70 □ 0TA, TB	500	500	335× 24× 335	655
CS-32-12ZETA, ZETB	500	2000	185× 74× 185	420
CS-32-12ZETG, ZETH		500	260× 20× 260	277
CS-4-12YTA, YTB				
CS-4-12XTA, XTB				
CS-4-13NTA, NTB	500	2000	185× 69× 185	527
CS-4-14NTA, NTB				
CS-4-22YTA, YTB				
CS-7-14TB	500	500	335×33×335	655
SC-10 0TB, 20 0TB	500	500	333× 33× 333	816
SC-12 OTB, 22 OTB				
SD-10 0TB, 20 0TB	500	500	333× 33× 333	826
SD-12 OTB, 22 OTB				750
CFS-0100TA, TB, 0101TA, TB				750
CFS-0200TA, TB, 0201TA, TB				810
CFS-0300TA, TB, 0301TA, TB			335× 33× 335	920
CFS-0400TA, TB, 0401TA, TB		1000		990
CFS-0500TA, TB, 0501TA, TB	1000			1110
CFS-0600TA, TB, 0601TA, TB				1180
CFS-0700TA, TB, 0701TA, TB			335× 41 × 335	1370 1440
CFS-0800TA, TB, 0801TA, TB				1670
CFS-0900TA, TB, 0901TA, TB CFS-1000TA, TB, 1001TA, TB			335× 53× 335	1730
CFS-0102TA, TB, 0103TB				690
CFS-0202TA, TB, 0203TB			335× 33× 335	760
CFS-0302TA, TB, 0303TB		800		830
CFS-0402TA, TB, 0403TB				910
CFS-0502TA, TB, 0503TB				980
CFS-0602TA, TB, 0603TB	800			1060
CFS-0702TA, TB, 0703TB			335× 41× 335	1190
CFS-0802TA, TB, 0803TB			000 41 000	1350
CFS-0902TA, TB, 0903TB			335× 53× 335	1430
CFS-1002TA, TB, 1003TB				1480
CFP-02 □ □ TB				810
CFP-03 □ □ TB			225 / 22 / 225	890
CFP-04□□TB			335× 33× 335	970
CFP-05□□TB	500	500		1060
CFP-06 □ □ TB			335× 41 × 335	1190
CFP-08□□TB				1440
CFP-10□□TB			335× 53× 335	1677
CYP-0200B,0201B,0202B				644
CYP-0210B,0211B,0212B				044
CYP-0400B,0401B,0402B			335× 33× 335	800
CYP-0410B,0411B,0412B			00000000	000
CYP-0600B,0601B,0602B	700	700		980
CYP-0610B,0611B,0612B	700	7.00		550
CYP-0800B,0801B,0802B			335× 41× 335	1124
CYP-0810B,0811B,0812B			200 41 000	
CYP-1000B,1001B,1002B			335× 53× 335	1280
CYP-1010B,1011B,1012B			555 55 565	

Notes) Reel material: Plastic (Polystrene)

* 1 Tolerance±5

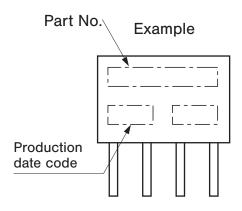
CS-4, CS-32 (A·B), CVS-XX-1 reel box CS-32 (G-H), CJS, CAS, CVS, CHS, CHP, CFS, CFP, CMS, S-4000, SA-7000, S-7000, SC-1000/2000, SD-1000/2000, SH-7000, CS-7, CL-DA, CL-DB, CL-SB reel box



MARKING DIP SWITCHES

1. Production date code (No. 1)

Production date code is exhibited on each product as shown in below.



Note

- Date code marking position is per outline drawing of each model.
- · Marking of Part No. is made for the following models.

S-1000A/2000A RD
SA-5000 SS-10 (Rotary switches)
S-8000 RS/RG (Rotary switches)

Production date code

year	code	Month	code
1999	9	1	А
2000	0	2	В
2001	1	3	С
2002	2	4	D
2003	3	5	E
2004	4	6	F
2005	5	7	G
2006	6	8	Н
2007	7	9	J
2008	8	10	Υ
2009	9	11	L
2010	0	12	М
		_	_

Date code, in principle, consists of one digit and one capital letter. Per above table the last digit of year represents, a year while a capital letter a month.

Example) Manufactured in Sep. of 2008.

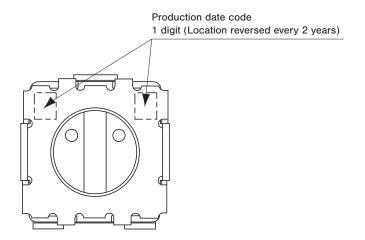
Models of date code application

DIP switches	Slide switches
CVS	CJS
CHS	CAS
CHP	CL-SA
CFS	CL-SB
CES	CRFS
CFP	CMS
CYP	CUS
RD	CSS
S-1000A/2000A	Rotary switches
SC-1000/2000	CS-4
SD-1000/2000	CS-7
S-4000	SS-10
SA-5000	RS/RG
SA-7000	Pushbutton (Detect) switches
S-7000	CL-DA
SH-7000	CL-DB
S-8000	

MARKING DIP SWITCHES

1. Production date code (No. 2)

Production date code is exhibited on each product as shown in below.



The model that this marking method is applicable: Rotary switch CS-32

Production date code

	Year				
Stamping position	Upper right	Uppe	er left	Upper right	
Month	1999 2003 2007	2000 2004 2008	2001 2005 2009	2002 2006 2010	
1	Α	N	Α	N	
2	В	Р	В	Р	
3	С	Q	С	Q	
4	D	R	D	R	
5	E	S	E	S	
6	F	Т	F	Т	
7	G	U	G	U	
8	Н	V	Н	V	
9	J	W	J	W	
10	К	Х	К	Х	
11	L	Υ	L	Υ	
12	М	Z	М	Z	

In principle, capitals per the table are used, commencing with January of 2001 as A in order. The same arrangement will be repeated after 48 months or 4 years.

2. Coating and potting

If the switch is coated or potted, the movable parts may lock, making readjustment difficult.

Further, if coating or potting is made, make sure that the hardening temperature does not exceed 70°C .

In actual coating and potting, please make sure before use that the using conditions differ respectively.

Please note that the CVS, CHS, CHP, CFP, CYP, CES & Slide switches CJS, CAS, CL-SA, CL-SB, CRFS, CMS, CUS, CSS are not of sealed construction and therefore cannot be coated or potted. For details, please refer to page 152.

1. Caution for storage

When storage of the products, it must consider terminal soldering-ability, packaging function with temperature and humidity may effect the product. Especially, be caution on the below items.

- 1) Under High temperature and High humidity, the package will accelerate aging variation. It is recommended to store the product under room temperature 25°C with relative humidity 75%.
- 2) To avoid store under sulfidizing gas/corrosive gas environment.
- 3) Handle with care to avoid the terminal change of shape.
- 4) To avoid direct daylight and dust.
- 5) Only open the standard package at the last minute before use.
- 6) When storing the switches, please take precautions such as putting them in vinyl bags to avoid terminal discoloration. And do not store the switches at high temperature, high humidity,
 - or where harmful gas exists.

For products manufactured 3 to 6 months before, depending on their storage location, reinspection is recommended before use.

7) When terminal discoloration is found, clean the discolored areas before use.

2. Using Environment

Be caution, it is not suitable for the below conditions.

- Sulfidizing gas, corrosive gas, reducing gas of atmosphere
- Rapid cooling of solvents
- Long time dipping into solvents (specially at high temperature)
- High humid environment

3. Soldering condition

Generally, it is possible to use soldering construction method.

However,if use flow soldering,it does require to consider carefully condition of wave soldering.

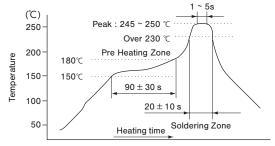
(The amount of flax applied to the switches has to be minimized. After apply flux, it must carry out pre-heat process.)

It may not suitable for condition of high package density or equipment.

Infrared reflow soldering < SMD type in common >

For lead free soldering, it is recommended as indicate on the below temperature profile drawing. However, concerning infrared heater style, It depends on physical object's color and material. The infrared absorb fraction varied, heating degree will be changed. If the temperature of product is more than 260°C, it will change the shape of product. Be caution, do not excess temperature 260°C on the surface of the product.

Infrared reflow soldering

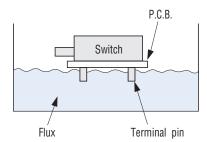


Reflow: two times maximum Recommended profile for Lead-free soldering

Flow soldering

< Through hole type in common >

Use Rosin series flux with non-corrosive When apply flux, make sure do not overflow on PCB



After apply flux, it must carry out pre-heat.

Make sure the product does not touch soldering.

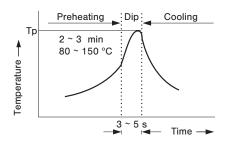
If the product touch soldering, the product shape will be changed. It causes production function degradation.

The temperature of soldering bath should be at 245 \sim 260 $^{\circ}$ C .

The dipping time is $3 \sim 5$ second per operation. The total dipping time must not exceed 10 seconds.

For flow soldering, it is recommended as indicate on the below temperature profile drawing.

Flow soldering



Tp≦ 260 °C (Peak temperature)

Recommended profile for Lead-free soldering

<S-7000, SH-7000, DRS/DRR, S-1000A/2000A,

SC-1000/2000, SA-5000, S-8000, RD, Rotary switches SS-10/S-2050, RS/RG in common > (C type of S-7000, SH-7000, SC-1000/2000)

The amount of flux applied to the switches has to be minimized.

The contact section will be sealed by O ring. Although the flux does not get inside the switch. If the flux remain between up rotor and cover, The torque may be heavy. Due to this, it must minimally apply flux. After the soldering, please wash off after soldering.

< SA-7000, SD-1000/2000 (C type) in common >

Due to non seal structure, please apply flux on terminal section only. After soldering, do not wash off.

<CVS-01C and CFS, CFP, CYP, CES, Slide switches CL-SB, CRFS, CMS (C type) in common>

Due to open structure, please apply flux on terminal section only. After soldering, do not wash off. (CFS, CYP are washable type, it can be washed.)

Manual soldering (Through hole type)

For soldering by soldering gun, it is recommended to use a small soldering gun under 380°C within 3 seconds. The soldering gun tip must not touch to the housing resin, but only to the terminal.

Soldering iron

3 s maximum at 350°C

4. Cleaning

< CHS(All of these items,washable type only with seal tape), S-7000, S-1000A/2000A, SA-5000, S-8000, Slide switches CJS, CAS, Rotary switches CS-32, CS-4, SS-10/S-2050 in common >

It can be cleaned in general. Be caution on the following points.

- After the soldering, make sure the product temperature well cool off below room temperature 30°C, then proceed for clearing. If we dip the product with hot temperature into cleaning liquid, the inner section of the product will be shrinking. The absorption phenomenon will be incurred. The cleaning liquid will go into inner section. Moreover, the products can not apply for special cleaning such as vacuum (decompression) cleaning. Do not use special clearing.
- The washable of wash liquid stated as below, it depends on the wash liquid. It may affect the product material and outlook. Be caution.

CLEANTHROUGH 750HS [Kao Corporation]
PINE ALPHA ST-100S [ARAKAWA CHEMICAL INDUSTRIES LTD.]
AK225AES [ASAHI GLASS COMPANY]
Water cleaning
Alcohol

- * It is not suitable for hydrocarbon series clear liquid.
- Flon and trichloroethane are ozone-depleting substance.
 From protect earth environment point view, please do not use them.

< S-4000, SA-7000, SD-1000/2000 in common >

• Due to non sealed structure, it can not be washed. Be caution.

< CVS, CHP, CFP, CES, Slide switches CL-SA,CL-SB,CRFS,CMS,CUS,CSS, Detect switchs CL-DA,CL-DB in common >

- Due to open structure, it can not be washed. Be caution.
- < CFS, CYP(Washable type), CS-7, SH-7000, DRS/DRR, SMR/SMRR, SC-1000/2000, Rotary switches CS-7 in common >
- Water cleaning
- Alcohol

< RD, Rotary switches RS/RG in common >

Regarding bolt of clean liquid, it must control of the flux density under(volume) 5%. If the flux blot density above 5%, the torque will be big.
It will destroy click structure in the worse case.

5. Clean method

The method of apply cleaning stated as below.

Please minimized cleaning time.

Cleaning method

○: Possible ×: Not possible

Method	Applicability	Time	Note	
Dipping	0			
Ultrasonic	0	Approx. 2 min		
Vapor	0		2 min	
Showering	0			
Brushing	×		Marking ink will be removed	

Series of CYP(washable type), CS-7, SH-7000 and SC-1000/2000 are applicable only dipping.

- After the cleaning, make sure it well dry. If it is not well dry, the varied of torque may incur electrical damage.
- For CHS, CFS, CYP and Slide switches CJS, CAS, it is washable type.
 when cleaning, do not peeling off the seal tape on the surface.
- For vacuum (decompression) cleaning, be caution do not mix 2 different liquids.
- After cleaning, when peel off washable sealing tape, it might have some glue left over.

6. Combination of cleaning methods

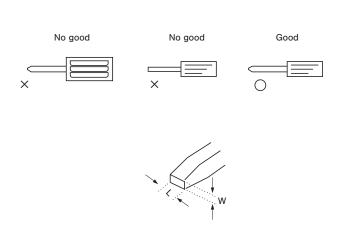
The cleaning combination examples stated as below.

In this case, the cleaning time should be approximately

- 1 minute respectively.
- 1) Dipping (1 min) + Vapor (1 min)
- 2) Ultrasonic (1 min) + Dipping (1 min)
- 3) Showering (1 min) + Vapor (1 min)
- * Be caution of the condition can be changed. Please check before actual cleaning.

7. Screwdriver to use

Be sure to use a small screwdriver with the correct size bit. If the handle is too large or the bit is too small, the switch end stops or setting slot may be damaged.



The driver bit size for a setup (reference value)

Sereis	Tip thickness	Tip width
CS-32(Rotary switches)	0.2 ~ 0.4	1.5 ~ 1.7
CS-4(Rotary switches)	0.4 ~ 0.5	1.8 ~ 2.0
S-4000		
SA-7000	0.5 ~ 0.6	2.0 ~ 2.4
S-7000		
SH-7000	0.5 ~ 0.6	2.0 ~ 2.2
CS-7(Rotary switches)		
SS-10/S-2050(Rotary switches)	0.5 ~ 0.6	2.0 ~ 2.5
S-1000A/2000A		
SC-1000/2000		
SD-1000/2000		
SA-5000		
S-8000		
RS/RG(Rotary switches), RD	0.5 ~ 0.6	2.4 ~ 3.0

< CVS, CHS, CHP, CFS, CFP, CYP, Slide switches CJS,CAS in common >

Be sure to use an dege of tweezers with tip width of about 0.8mm to set up the switch.

8. Be caution of setting

< S-1000A/2000A, SC-1000/2000, SD-1000/2000, SA-5000, S-8000, Rotary switches SS-10/SA-2050 in common >

When set up the switch, rotate the shaft, it does feel clicking.

The switch does not have a stop structure in mid flow.

To avoid over click and stop in mid flow.

Moreover, for code switch case, code ambiguity may occur during transition from one code position to another. (Except SS-10 series)

< Pushbutton (Detect) switches CL-DA, CL-DB in common >

- When operate the switch, do not apply force over than rated load sufficiently.
- Be caution to use On (begin) position with sufficient allowance from travel distance.
- For NC: ON → (OFF) type, make sure knob must return to the free position of operation setting.
- The switch-restoring force cannot be used as the mechanism driving force of any set.
- The switch body and the knob of termination cannot be used as the operating body termination.
- Make sure the operating body move in a direction where the knob moves, and the operating body is applied a force to the knob vertically. (See drawing below)

9. Strength of terminals

Do not bend or twist the terminals, as this will weaken or break the terminals.

10. Automatic mounting (SMD type in common)

The switches are compatible with automatic mounting machines. However, confirm the type of mounting machine before use, since some machines are not applicable.

11. Coating (potting)

< S-7000, S-1000A/2000A, SA-5000, S-8000, RD, Rotary switches CS-32, CS-4, SS-10/SA-2050, RS/RG in common >

If the switch is coated or potted, the movable parts may lock, making readjustment difficult.

Further more, if coating or potting is made, make sure that the hardening temperature does not exceed 70°C.

Do not use coating and potting material containing the following substance.

Methylene chlorideThinner

• Acetone

Xylene

<S-4000, SA-7000, SH-7000, SD-1000/2000, Slide Switchs CAS, CVS, CHS, CHP, CFS, CFP, CYP, CJS, CL-SA, CL-SB, CRFS, CMS, CUS, CSS, Detect switchs CL-DA, CL-DB, Rotary switchs SC-1000/2000, CS-7 in common > Due to open structure, be caution do not coating or potting.

GLOSSARY DIP SWITCHES

Stopper strength mN·m

This shows the mechanical strength of the stops employed to limit the rotation of the rotor. A designated torque is applied to the switch axis, etc., and the strength is measured.

Rotational torque mN·m

This shows the operating force required to turn the rotor of a rotary type switch.

Switching timing

Timing is either shorting or non-shorting.

Shorting: In this case, when switching contacts on the same circuit, the second connection is made before the previously connected terminal is electrically disconnected, after which the circuit completely switches over to the correct position.

Non-shorting: This case differs from shorting in that during the switch over, ② is completely electrically disconnected from ① and ③ , after which ② and ③ are connected at the new connection location.



Click (detent)

The method whereby the set position is checked in a sensory manner.

Shear (Adhesion)

This test is to evaluate if any damages like electrode stripping, breaks, or cracks occur on SMD component soldered to the printed circuit board due to stress from the flank.

Pressure: 5 N
Holding time: 10 s

Pressure

GLOSSARYDIP SWITCHES

Contact

- 1 A contact occurs when two insulated conductors touch each other.
- ② A contact is the small touching area between two conductors. In a switch, this is the conductive metal connection that controls the opening and closing of the electric circuit.

Operating force N

This is the maximum force when sliding a knob.

Contact resistance [mΩ]

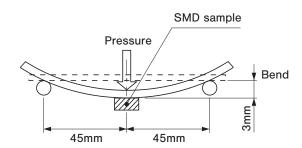
This is the electrical resistance that occurs between contact points when a switch is closed.

• Insulation resistance $[M\Omega]$

The insulation resistance value given by taking measurements at a given voltage between two terminals or between a terminal and ground.

Substrate bending

This test is to evaluate durability against stress due to distortion on the printed circuit at time or after SMD is mounted.



Dielectric strength [V]

This shows the specified voltage that can be applied between two terminals or between a terminal and ground without causing a short.

Terminal strength N

This shows the strength of the tip of the terminal to withstand a static load for a fixed period of time without breaking.

Rating [VA]

This shows the maximum voltage and current capacity of a switch. Use in excess of the rated capacity will result in failure.

Soldering heat

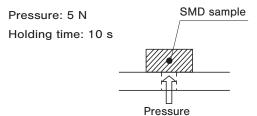
This is to evaluate heat resistance in soldering SMD component.

Solderability

This is a wetting evaluation test to find out how much new solder covers the terminals when immersed in the soldering bath, and to confirm the proper fillet formation in soldering process.

Pull-off strength

This test is to evaluate adherence strength of SMD component soldered to the printed circuit board against peel off strength.



Low voltage & current rating

This is operatable margin in the load range of low voltage & low current.

Binary coded decimal notation (BCD)

This is a numbering system where each digit of a base 10 (decimal) number is expressed in binary notation.

BCH

Binary Coded Hexa-decimal. Each row in hexa decimal is represented by binary coded system.

BCO

Binary Coded Octal. Each row in octal is represented by binary coded system.

SCSI

This is a micro computer control system and abbreviated from Small Computer System Interface, which controls 8 units.

Hexadecimal

This is a number system that uses 16 as a base. A \sim F are used to express the base 10 numbers from 10 \sim 15.