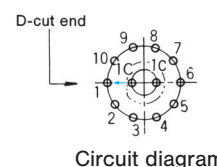
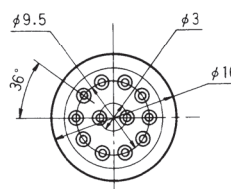
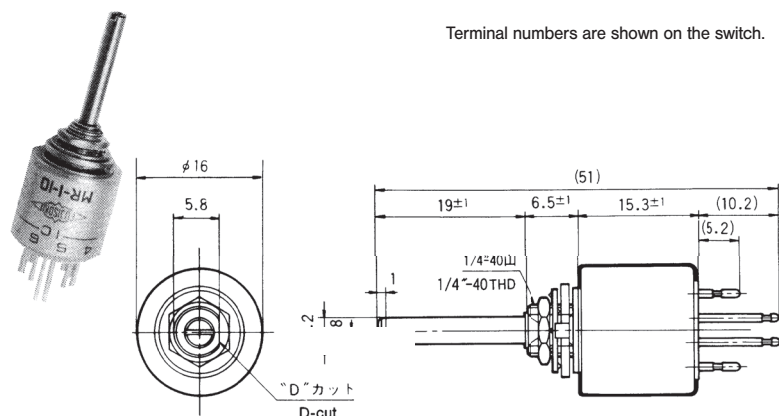


**MR1-10-Z****1-pole 10-positions**

Terminal numbers are shown on the switch.

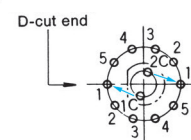
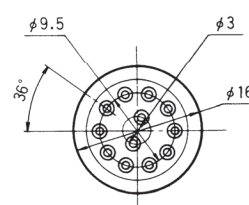
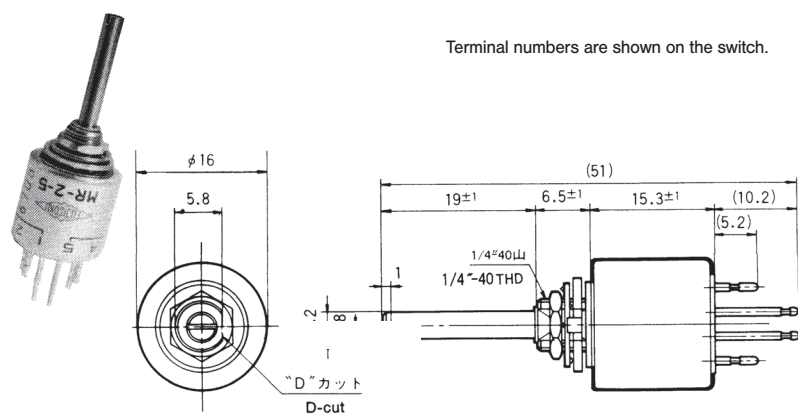


※ Two Common terminals (1C) are internally short-circuited.  
Select either one depending on wiring arrangements.

Part No.	Number of steps	Step angle
☆MR1-10-Z	$\left( \begin{array}{c} 9 \\ \text{Repetition of} \\ \text{from 1 to 10} \end{array} \right)$	$36^\circ$
From 2 to 9-position can be selected by variable stopper.		

**MR2-5-Z****2-poles 5-positions**

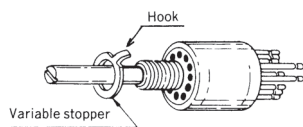
Terminal numbers are shown on the switch.



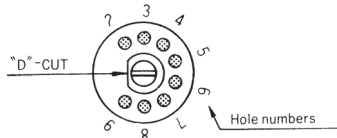
Circuit diagram

Part No.	Number of steps	Step angle
☆MR2-5-Z	$\left( \begin{array}{c} 4 \\ \text{Repetition of} \\ \text{from 1 to 5} \end{array} \right)$	$36^\circ$
From 2 to 4-position can be selected by variable stopper.		

## ■ How to Use Variable Stopper



1. The required number of positions can be obtained by fully turning the shaft in the counter-clockwise direction and inserting the stopper hook into the select hole of the desired contact number.



[Example]

Select Hole No. 5 to set 5 positions with MR1-10-Z.

Select Hole No. 3 to set 3 positions with MR2-5-Z.

2. Do not use the variable stopper when all contacts are used.

## ■ Optional Accessories

《Sold separately》

Part Name		Knob			
		FB type		FN type	
Dimensions					
Part No.		140000050598	140000051012	140000050956	140000050601
Color	Body	Silver	Black	Silver	Black
	Indicator Line	Black	White	Black	White
Body Material		Aluminium		Aluminium	

● For the hexagon wrench for **FB/FN** types, choose the M4 wrench (2mm) available on the market.

## ■ Handling Precautions

## 1. Soldering Specifications

- ### (1)Manual Soldering

Device : Soldering iron

360°C, Max.; 3 seconds, Max.

- ## (2)Auto Soldering

Device: Jet wave type or dip type

275°C , Max.; 6 seconds, Max.

- Pre-heating should be done at temperatures from 80 to 120°C and within 120 seconds

- (3)When soldering two or more terminals to the common land, use the solder resist to solder them independently.

## 2. Flux Cleaning

- (1)For the solvent, use the fluorine-based or alcohol-based solvent.

Solvent: Fluorine or Alcohol type

- (2) Do not use the ultrasonic cleaning system.

# MR(36°Step)

## Miniature Rotary Switches

RoHS Compliant



### ■ Features

1. Resin (UL94V-0) which has excellent resistance to arc and heat, and superb insulation quality is employed.
2. The terminals are molded in to ensure the seal structure that completely prevents flux entry through the terminals.
3. Adoption of the wiping mechanism for the contacting area to ensure contacting stability and reliability.
4. The variable stopper is provided to allow free selection of the desired number of positions.

### ■ Specifications

Contact plating	Silver plated	
Rating	Max.	500 mA 125 VAC
	Min.	10 mA 5 VAC/DC
Initial contact resistance	10 mΩ max. (1A 2~4 VDC)	
Dielectric strength	1,000 VAC 1minute	
Insulation resistance	100 MΩ min. (500 VDC)	
Electrical life	10,000 cycles	
Operating force	9.8 N•cm max.	
Stopper strength	19.6 N•cm	
Operating temperature range	-20~+85°C	
Storage temperature range	-40~+85°C	

### ■ Part Numbering

**MR 1 - 10 - Z**

Series code

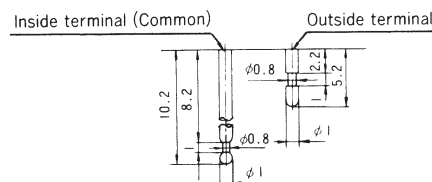
Number of poles

1	1 pole
2	2 poles

Number of positions

10	10 positions
5	5 positions

### ■ Terminal Styles



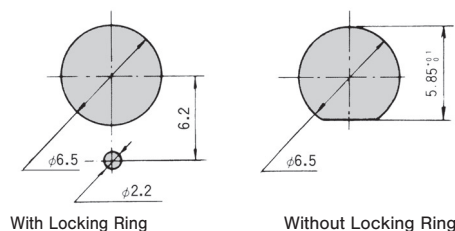
### ■ Standard Accessories

《Supplied with switch》

Part name	Hex Nut	Lockwasher	Locking Ring	Stopper
Part No.	140008010241	140008030051	140008020066	140000600357
Dimensions				
Plating	Nickel plated	Zinc plated	Zinc plated	

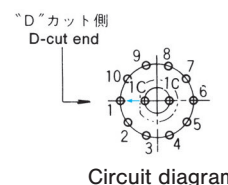
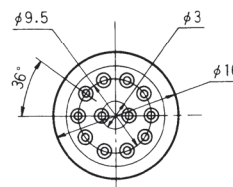
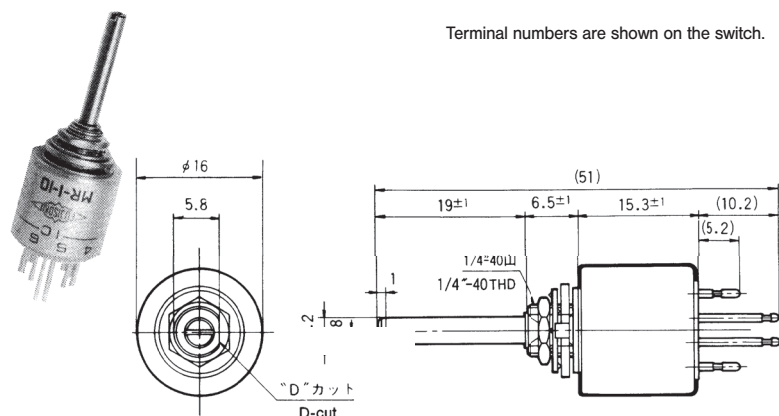
### ■ Panel Cut-Out Dimensions

Panel thickness : 2 mm max.



**MR1-10-Z****1-pole 10-positions**

Terminal numbers are shown on the switch.



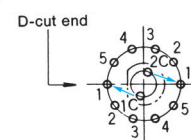
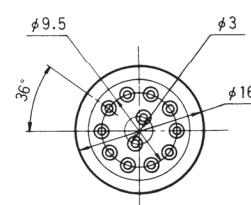
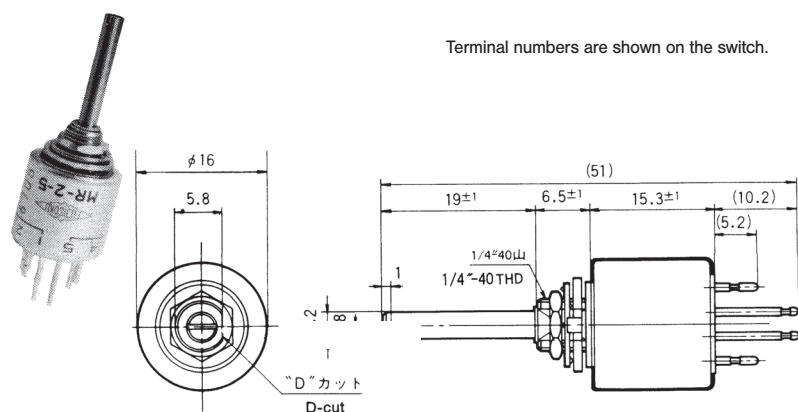
Circuit diagram

※ Two Common terminals (1C) are internally short-circuited.  
Select either one depending on wiring arrangements.

Part No.	Number of steps	Step angle
☆MR1-10-Z	$\left( \begin{array}{c} 9 \\ \text{Repetition of} \\ \text{from 1 to 10} \end{array} \right)$	36°
From 2 to 9-position can be selected by variable stopper.		

**MR2-5-Z****2-poles 5-positions**

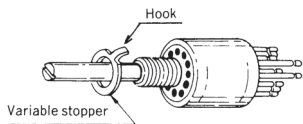
Terminal numbers are shown on the switch.



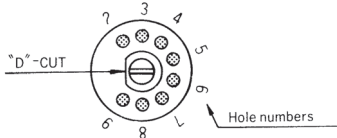
Circuit diagram

Part No.	Number of steps	Step angle
☆MR2-5-Z	$\left( \begin{array}{c} 4 \\ \text{Repetition of} \\ \text{from 1 to 5} \end{array} \right)$	36°
From 2 to 4-position can be selected by variable stopper.		

■ How to Use Variable Stopper



1. The required number of positions can be obtained by fully turning the shaft in the counter-clockwise direction and inserting the stopper hook into the select hole of the desired contact number.



[Example]

Select Hole No. 5 to set 5 positions with MR1-10-Z.  
Select Hole No. 3 to set 3 positions with MR2-5-Z.

2. Do not use the variable stopper when all contacts are used.

■ Optional Accessories

《Sold separately》

Part Name		Knob			
		FB type		FN type	
Dimensions					
Part No.		140000050598	140000051012	140000050956	140000050601
Color	Body	Silver	Black	Silver	Black
	Indicator Line	Black	White	Black	White
Body Material		Aluminium		Aluminium	

● For the hexagon wrench for **FB/FN** types, choose the M4 wrench (2mm) available on the market.

■ Handling Precautions

1. Soldering Specifications

(1)Manual Soldering

Device : Soldering iron  
360°C, Max.; 3 seconds, Max.

(2)Auto Soldering

Device: Jet wave type or dip type  
275°C , Max.; 6 seconds, Max.

- Pre-heating should be done at temperatures from 80 to 120°C and within 120 seconds

(3)When soldering two or more terminals to the common land, use the solder resist to solder them independently.

2. Flux Cleaning

(1)For the solvent, use the fluorine-based or alcohol-based solvent.

Solvent: Fluorine or Alcohol type

(2)Do not use the ultrasonic cleaning system.